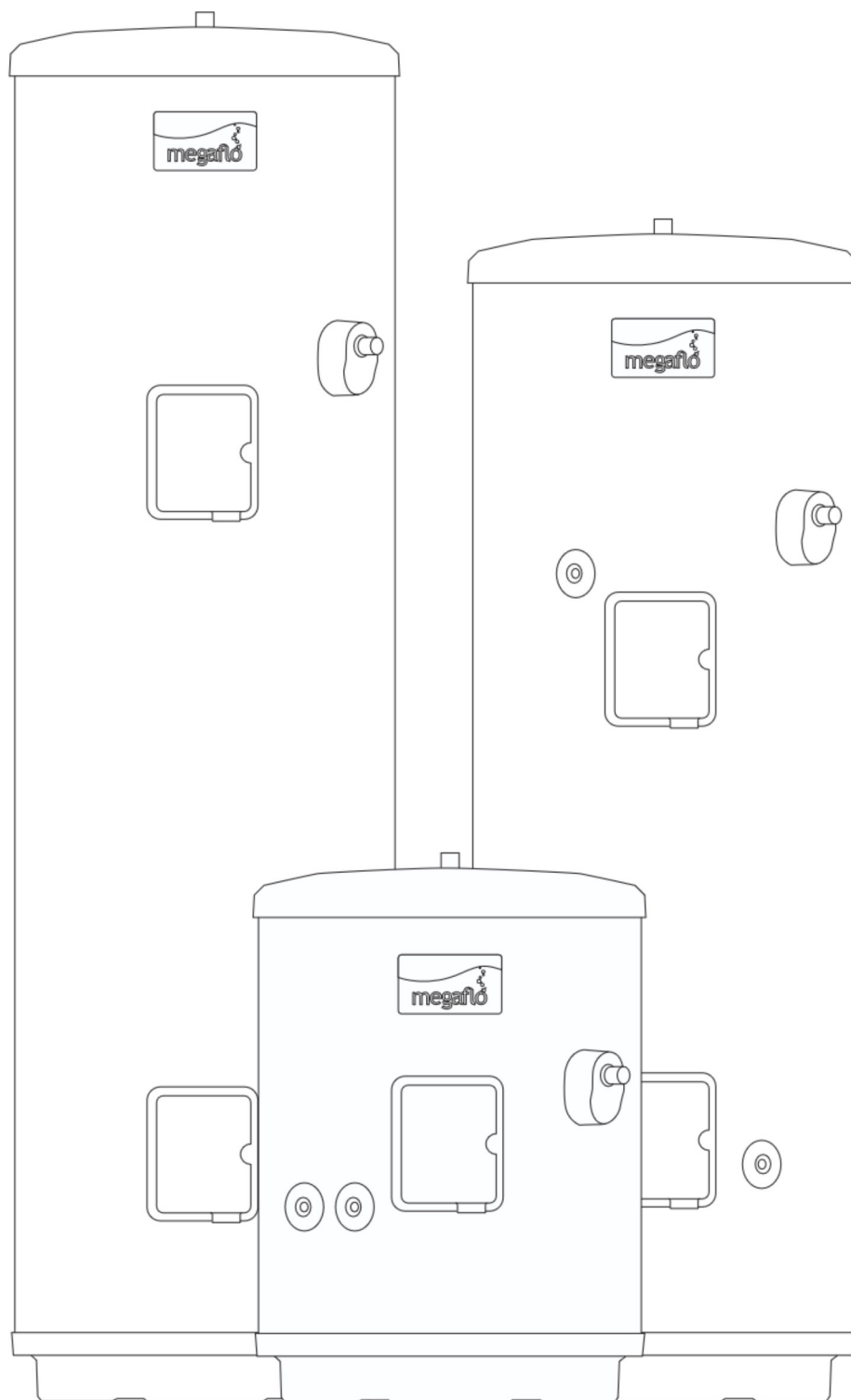




MEGAFLO **Eco**

Technical data



FOR THE ULTIMATE IN HOT WATER PERFORMANCE AND COMFORT



MEGAFLO **Eco**

Technical data

COMPONENTS

THE FOLLOWING COMPONENTS ARE SUPPLIED AS STANDARD WITH MEGAFLO **Eco**

FACTORY FITTED IMMERSION HEATER(S) AND THERMAL CONTROLS.

INDIRECT MODELS: LONG-LIFE SUPERLOY 825 ALLOY SHEATHED ELEMENT(S) AS STANDARD.

TITANIUM ELEMENT(S) AVAILABLE AS ACCESSORY.

DIRECT MODELS: TITANIUM ELEMENT(S) AS STANDARD.

COLD WATER INLET CONTROL KIT COMPRISING OF:

0.3 MPa (3 bar) PRESSURE REDUCING VALVE

0.8 MPa (8 bar) PRESSURE RELIEF VALVE (BS EN 1567, BS EN1491, EN 13959)

¼ TURN ISOLATING VALVE

LINE STRAINER

NON-RETURN VALVE

FACTORY FITTED TEMPERATURE AND PRESSURE RELIEF VALVE SET AT 90°C / 1 MPa (10 bar)
(BS EN 1490)

15/22mm TUNDISH

ADDITIONAL THERMOSTAT AND THERMAL CUT OUT (INDIRECT MODELS ONLY)

DRAIN VALVE

WIRING CENTRE (INDIRECT MODELS ONLY)

22mm 2 PORT MOTORISED VALVE (INDIRECT MODELS ONLY)

T&P VALVE INSULATION KIT





MEGAFLO **Eco**

Technical data

TECHNICAL SPECIFICATION

Maximum supply pressure to incoming mains cold water combination valve (supplied)	1.6 MPa (16 bar)
Minimum recommended supply pressure and flow rate	0.15 MPa (1.5 bar) – 20 litres per minute
Operating pressure	0.3 MPa (3 bar)
Inner water container	High grade Duplex stainless steel pressure tested to 15 bar
Thermal insulation (nominal thickness 60mm)	CFC/HCFC free, fire retardant expanded polyurethane foam with zero ozone depletion Global warming potential (GWP) = 3.1
Pressure relief valve	0.8 MPa (8 bar)
Immersion heater rating (AC supply only)	3kW @ 240V 2.8kW @ 230V
Primary coil hydraulic resistance @ 15 l/min	0.0002 MPa (0.002 bar)
Connections	22mm male connections Secondary return ½" BSP female connection (Indirect models)

ACCESSORIES

Titanium Indirect Control Assembly and Immersion Heater Accessory Pack	95 970 554
Swept Tee for Direct Secondary Return	94 970 033

The unit must be fitted by a suitably qualified installer in accordance with current building regulations. Please contact your local Building Control Body for further advice.

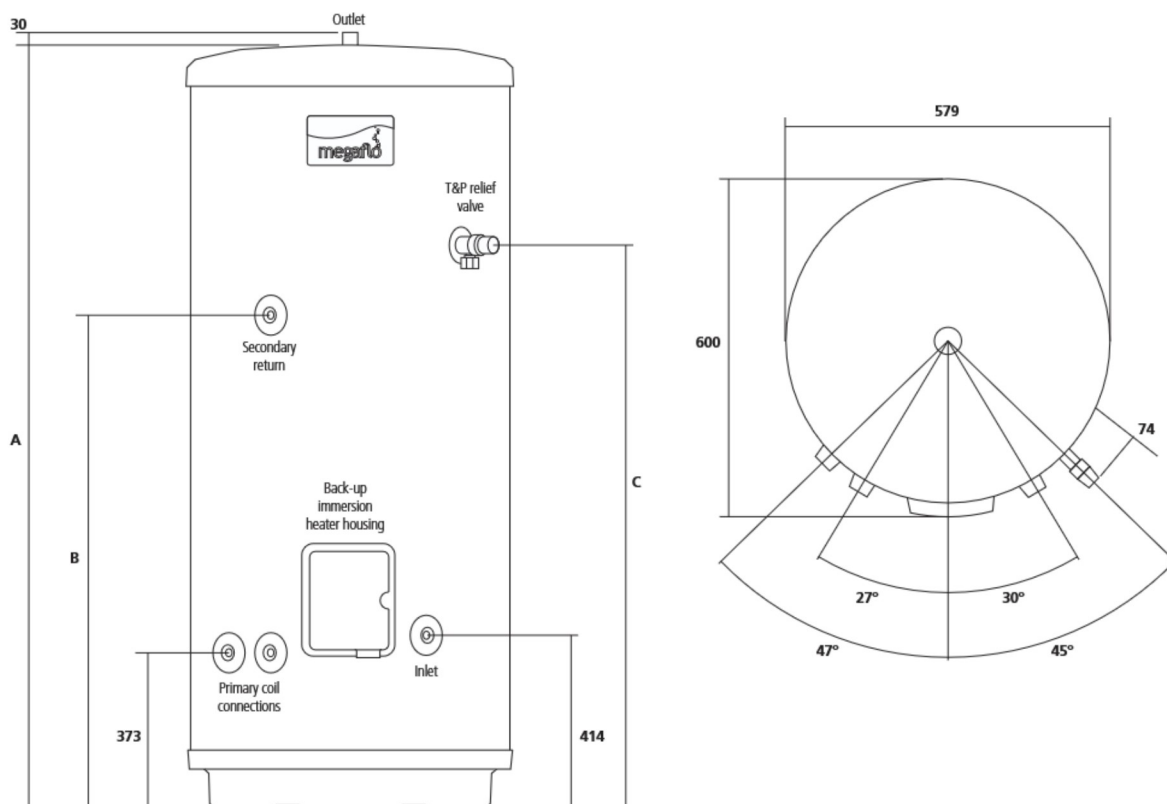


FOR THE ULTIMATE IN HOT WATER PERFORMANCE AND COMFORT
FOR SPECIFICATION ADVICE TEL: 01603 420220 OR EMAIL: SPECIFIER@HEATRAESADIA.COM



MEGAFLO Eco

Indirect models



Model	70 l	125 l	145 l	170 l	210 l	250 l	300 l
A Height (mm)	802	1102	1229	1384	1486	1738	2053
B Secondary return (mm)	—	709	810	934	1011	1238	1526
C T&P valve (mm)	459	794	895	1020	1095	1323	1574
Product code	95050461	95050463	95050465	95050467	95050469	95050472	95050475
Nominal capacity (litres)	70	125	145	170	210	250	300
Internal expansion with floating baffle	✓	✓	✓	✓	✓	✓	✓
Insulation thickness (mm)	60	60	60	60	60	60	60
Immersion heater rating (kW)	1 x 3	1 x 3	1 x 3	1 x 3	1 x 3	1 x 3	1 x 3
Weight empty (kg)	25	31	35	39	45	50	58
Weight full (kg)	125	180	204	233	253	300	358
Coil surface area (m ²)	0.58	0.58	0.72	0.79	0.79	0.79	0.79
Coil heat transfer – primary flow 15 l/min (kW)*	15.4	18.3	18.7	24.3	24.3	23.9	24.5
Standing heat loss (kWh/24h)	0.93	1.19	1.32	1.42	1.57	1.67	1.89
Standing heat loss (kWh/year)	339.45	434.35	481.8	518.3	573.05	609.55	689.85
Max flow at 3 bar (l/min)**	70	70	70	70	70	70	70
Max flow at 1 bar (l/min)**	40	40	40	40	40	40	40
1st hour performance Δt 45K (l/hr) [†]	364	474	502	633	673	706	767
Continuous performance Δt 45K (l/hr) [†]	296	349	357	463	463	456	467
Heat up time Δt 45K primary flow 15 l/min (mins)	17	23	24	22	28	34	39

*At primary flow temperature 80°C. **MCWS static pressure. [†]Calculated using nominal capacities. All MEGAFLO Eco cylinders are manufactured from high grade Duplex stainless steel.

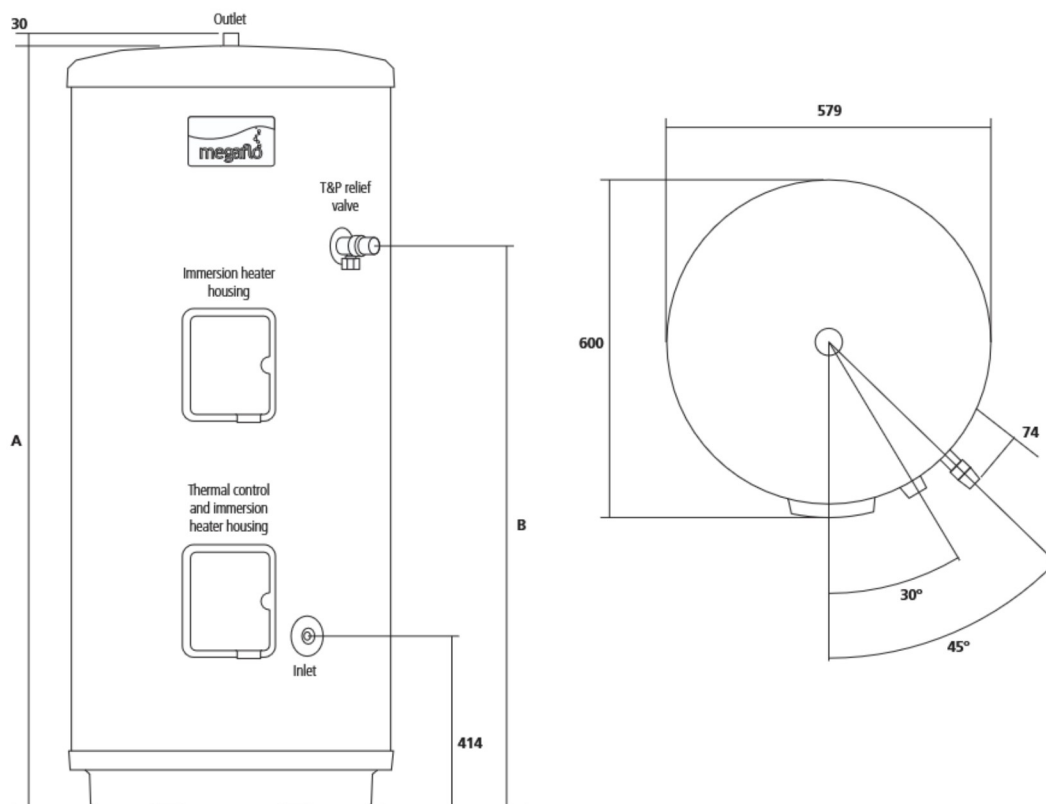


FOR THE ULTIMATE IN HOT WATER PERFORMANCE AND COMFORT
FOR SPECIFICATION ADVICE TEL: 01603 420220 OR EMAIL: SPECIFIER@HEATRAESADIA.COM



MEGAFLO Eco

Direct models



Model	70 D	125 DD	145 DD	170 DD	210 DD	210 DDD	210 DDDD	250 DD	250 DDD	250 DDDD	300 DD	300 DDD	300 DDDD
A Height (mm)	802	1102	1229	1384	1486	1486	1486	1738	1738	1738	2053	2053	2053
B T&P valve (mm)	495	794	895	1020	1095	1095	1095	1323	1323	1323	1574	1574	1574
Product code	95050700	95050701	95050702	95050703	95050704	95050700	95050701	95050702	95050700	95050701	95050702	95050703	95050704
Nominal capacity (litres)	70	125	145	170	210	210	210	250	250	250	300	300	300
Internal expansion with floating baffle	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Insulation thickness (mm)	60	60	60	60	60	60	60	60	60	60	60	60	60
Immersion heater rating (kW)	1 x 3	2 x 3	2 x 3	2 x 3	2 x 3	3 x 3	4 x 3	2 x 3	3 x 3	4 x 3	2 x 3	3 x 3	4 x 3
Weight empty (kg)	23	25	31	34	38	40	42	46	48	50	56	58	60
Weight full (kg)	123	174	200	228	248	251	253	296	298	300	356	358	360
Standing heat loss (kWh/24h)	0.93	1.19	1.32	1.42	1.57	1.57	1.57	1.67	1.67	1.67	1.89	1.89	1.89
Standing heat loss (kWh/year)	339.45	434.35	481.8	518.3	573.05	573.05	573.05	609.55	609.55	609.55	689.85	689.85	689.96
Max flow at 3 bar (l/min)**	70	70	70	70	70	70	70	70	70	70	70	70	70
Max flow at 1 bar (l/min)**	40	40	40	40	40	40	40	40	40	40	40	40	40
1st hour performance Δt 45K (l/hr) [†]	127	239	259	284	324	382	439	364	422	479	414	472	529
Continuous performance Δt 45K (l/hr) [†]	57	114	114	114	114	172	229	114	172	229	114	172	229
Heat up time direct Δt 45K (mins) [‡]	92	71	79	93	102	68	51	121	81	60	146	97	73

**MCWS static pressure. [†]Assuming all elements are energised.

All MEGAFLO Eco cylinders are manufactured from high grade Duplex stainless steel.



FOR THE ULTIMATE IN HOT WATER PERFORMANCE AND COMFORT
FOR SPECIFICATION ADVICE TEL: 01603 420220 OR EMAIL: SPECIFIER@HEATRAESADIA.COM



TYPICAL CYLINDER USAGE

Application	Indirect	Direct
Bedsit	70i	70D
1 bed 1 bath & shower	125i	125DD/145DD
2 bed 1 bath & shower	125i	145DD/170DD
3 bed 1 bath & shower	145i	210DD
4 bed 1 bath & shower	170i	210DD
4/5 bed 1 bath & shower	210i	250DD
4/5 bed 1 bath & shower	250i	300DD
Light commercial use	250i	250DD/250DDDD 300DD/300DDDD
Other commercial use	300i	250DD/250DDDD 300DD/300DDDD

Figures are for guidance only and are based on BS8558 recommendations. Actual usage requirements should be assessed to select correct cylinder.

OUTLET / TERMINAL FITTINGS

The MEGAFLO Eco can be used in conjunction with most types of terminal fittings.

It is advantageous in many mixer showers to have balanced hot and cold supplies, in these instances the balanced cold water supply should be teed off the supply to the MEGAFLO Eco immediately after the cold water combination valve (see illustration on page 7). Branches to cold drinking outlets should be taken before the valve.

Outlets situated higher than the MEGAFLO Eco will give outlet pressures lower than that at the heater, a 10m height difference will result in a 1 bar pressure reduction at the outlet fitting.

NOTE: Terminal fittings should have a rated operating pressure of at least 0.8 MPa (8 bar).

LIMITATIONS

The MEGAFLO Eco unvented water heater should not be used in any of the following circumstances:

Solid fuel boilers or any other boiler in which the energy input is not under effective thermostatic control unless additional and appropriate measures are installed.

Gravity circulation primaries.

Steam heating plant unless additional and appropriate safety devices are installed.

Ascending spray type bidets or any class 5 back syphonage risk requiring that a type AA, AB, AD or AG air gap is employed.

Water supplies that have either inadequate pressure / flow rate or where the supply may be intermittent.

Situations where it is not possible to safely convey any discharging water from the safety valves.

Areas where water consistently contains a high proportion of solids, e.g. suspended matter that could block the strainer, unless adequate filtration can be ensured.

INSTALLATION REQUIREMENT

The installation must be carried out in accordance with the appropriate Building Regulations & Technical Standards. England & Wales – G3. Scotland – Section 4.9. Northern Ireland – P5. Furthermore in accordance with the Water Fittings Regulations (England & Wales) or Water Byelaws (Scotland).

WATER SUPPLY

It should be noted that the incoming mains water supply will be supplying both the hot and cold water requirements.

It is recommended that the maximum water demand is assessed and the water supply checked to ensure the demand can be met.

NOTE: A high mains water pressure will not always guarantee high flow rates.

Wherever possible the main supply pipe should be in 22mm or greater.

The minimum mains water supply requirements should be 0.15 MPa (1.5 bar) working pressure and 20 litres per minute flow rate. At these values outlet flow rates may be poor if several outlets are used simultaneously. The higher the available pressure and flow rate the better the system performance will be.

The MEGAFLO Eco has an operating pressure of 0.3 MPa (3 bar) which is controlled by the Cold Water Combination Valve. This valve can be connected to a maximum mains supply pressure of 1.6 MPa (16 bar).

The water supply must be of wholesome water quality (Fluid Category 1 as defined by the Water Regulations 1999).

The MEGAFLO Eco is to be used for the storage of wholesome water (max.250mg/l chloride).

ELECTRICAL SUPPLY

The MEGAFLO Eco must be earthed.

The MEGAFLO Eco is suitable for AC supply only.

Electrical installation must be carried out by a competent electrician and be in accordance with the latest I.E.E. wiring regulations.

SECONDARY CIRCULATION

If a secondary circulation system is required using an indirect cylinder it is recommended that it be connected to the MEGAFLO Eco as shown in the diagram on page 7.

If a secondary circulation system is required using a direct cylinder it is recommended that it be connected to the MEGAFLO Eco via a swept tee joint into the cold feed to the unit. A swept tee joint is available as an accessory (order code no. 94970033).

The secondary return pipe bore should be sized accordingly and fitted with an appropriate check valve to prevent backflow. A suitable WRAS approved bronze circulation pump will be required.

NOTE: On larger systems, due to the increase in water content, it may be necessary to fit additional expansion volume to the secondary system by fitting an external expansion vessel to the circuit. This should be done if the capacity of the secondary system exceeds 10 litres.

As a guide:

Pipe capacities

15mm O/D = 0.13 litres per metre
(10 litres = 77m)

22mm O/D = 0.38 litres per metre
(10 litres = 26m)

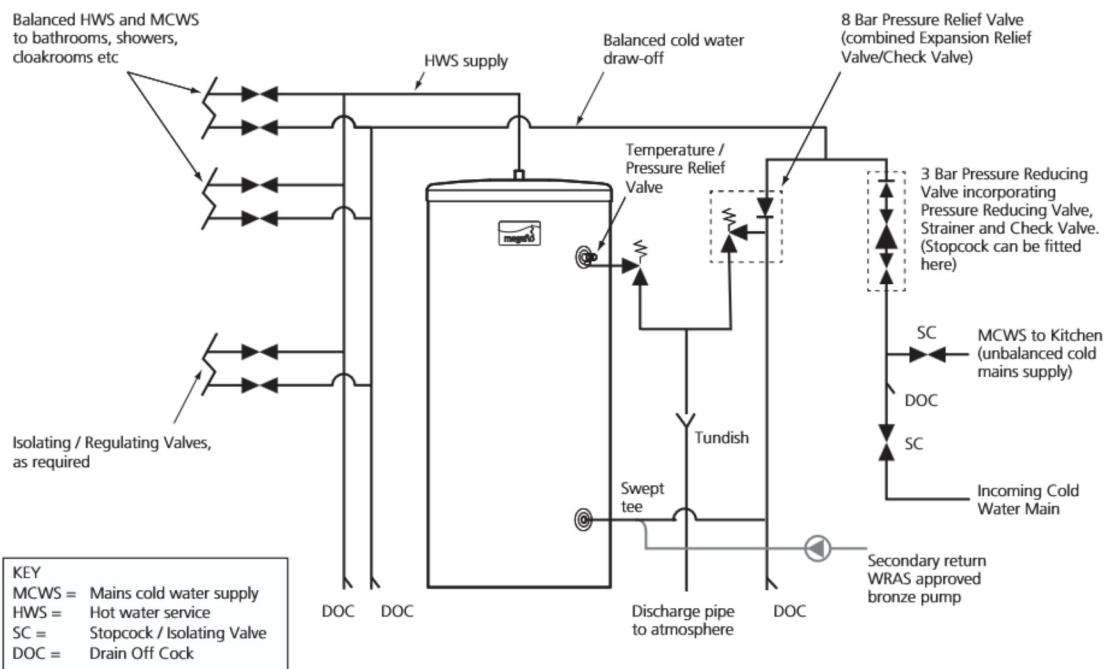
28mm O/D = 0.55 litres per metre
(10 litres = 18m)

In direct electric installations where a secondary circulation is required particular attention should be paid by the installer to maintain the return water temperature (guidelines state that a minimum of 55° return temperature is advisable). Factors such as, but not limited to, secondary circulation flow rates, minimising heat loss of all secondary circuit pipework and timed operation during periods of high demand are critical to the correct operation and longevity of the heating element(s) and thermostats.

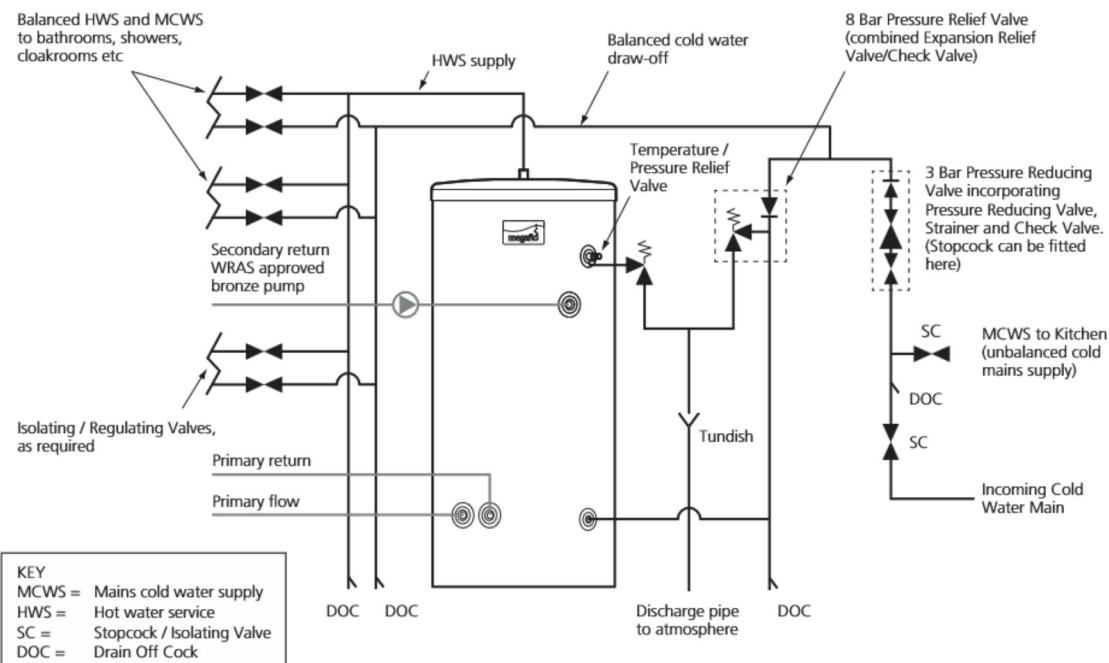
NOTE: Secondary circulation is not recommended for direct electric units using off-peak tariffs where the secondary circulation is not controlled in conjunction with the heat source as performance can be affected.



TYPICAL INSTALLATION – DIRECT



TYPICAL INSTALLATION – INDIRECT



EU DIRECTIVES:

- Pressure Equipment Directive 97/23/EC.
- Low Voltage Directive (LVD) 2006/95/EC.
- Electromagnetic Compatibility (EMC) Directive 2004/108/EC.

LEGISLATION:

- Building Regulations Part G and Part L (England and Wales).
- Scottish Building Standards Section 4 and Section 6.
- Building Regulations (Northern Ireland) Parts F1 and F2 and Part P.
- Water Supply (Water Fittings) Regulations (England and Wales).
- The Water Byelaws 2004 (Scotland).
- Water Supply (Water Fittings) Regulations (Northern Ireland).

STANDARDS:

- Relevant clauses of the following standards are complied with:
 - EN 12897 – Specification for indirectly heated unvented cylinders.
 - EN 60335-2-21 – Safety-Particular requirements for storage water heaters.
- The stainless steel materials used comply with the relevant clauses of:
 - EN 10088 – Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes.

COMPONENTS SUPPLIED COMPLY WITH THE FOLLOWING STANDARDS:

- BS EN 1490 Building Valves – Combined Temperature and Pressure Relief Valves.
- BS EN 1491 Building Valves – Expansion Valves.
- BS 6144 Specification for Expansion Vessels Using An Internal Diaphragm For Unvented Water Supply Systems.
- BS EN 1567 Building Valves – Water Pressure Reducing Valves and Combination Reducing Valves.
- BS EN 60730-1 Automatic Electrical Controls – For households and similar use. Part 1: General Requirements.
- BS EN 60730-2-8 Automatic Electrical Controls – Particular Requirements for Electrically Operated Water Valves.
- BS EN 13959 Anti-pollution Check Valves.

THE USE OF THESE WATER HEATERS WILL AID IN COMPLIANCE WITH:

- Health and Safety Executive Approved Code of Practice L8: The control of legionella bacteria in water systems.
- BS EN 806 Parts 1 to 5: Specification for installations inside buildings conveying water for human consumption.
- BS 8558 Guide to the design, installation, testing and maintenance of services supplying water for domestic use within buildings.
- Chartered Institute of Building Services Engineers Guide B and Guide F.

MANUFACTURED IN A FACTORY APPROVED TO:

- BS EN ISO 9001.
- OHSAS 18001.
- ISO 14001.

APPROVALS:

- Kiwa Certification Number: 1011702.
- Nemko Certification Number: P10213136/A3.





Notes



MEGAFLO, HURRICANE WAY,
NORWICH, NORFOLK, NR6 6EA

MEGAFLO may introduce modifications to their products from time to time. Consequentially the details given in this brochure are subject to alteration without notice.

Contacts

Specification Advice Hotline

T: 01603 420220

F: 01603 420229

E: specifier@heatraesadia.com

www.heatraesadia.com



Please recycle this product once you have finished with it.

PART OF **HEATRAE SADIA**

95 900 834 Issue 1 April 2014